



## SVL606

# Stainless Steel Safety Valve

### Description

The SVL606 is a stainless steel, full lift TÜV approved flanged safety valve suitable for use with steam, gas and liquids.

### Available types

Two main variations of the valve are available:

<b>SVL606-B</b>	with a sealed cap for liquid service.
<b>SVL606-C</b>	with a packed easing lever for steam (or other services where a lever is specified).

**Note:** Both designs have closed bonnets.

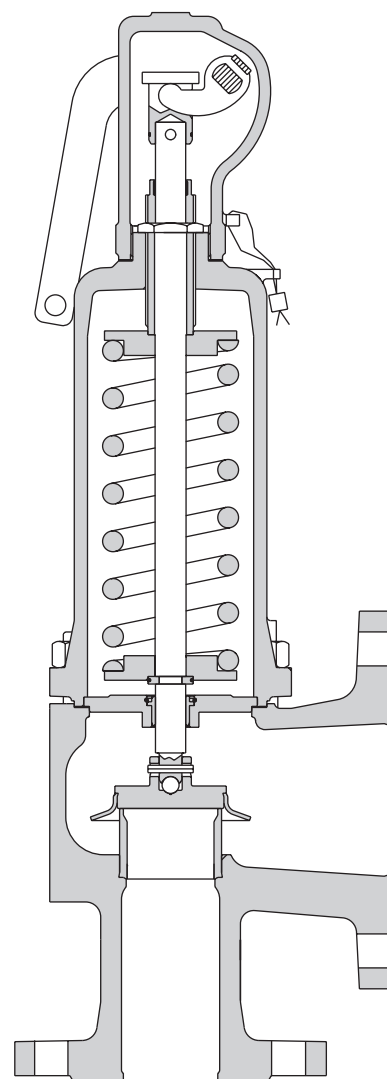
### Applications

The SVL606 is suitable for the overpressure protection of steam boilers, pipelines, pressure vessels and most general process industry applications, particularly where a valve of all stainless steel construction is required to minimise contamination of the process media or where hygienic considerations and aesthetic qualities are prerequisites. This valve is also suitable for cryogenic service.

### Standards and approvals

Approved by the TÜV to AD Merkblatt A2, TRD 421.

The requirements of the Pressure Equipment Directive (PED) have been satisfied and the valve belongs to Category 4, having been designed for use with fluids in Group 1 and 2 (gases and liquids). Always consult Spirax Sarco for fluid compatibility.



### Sizes and pipe connections

<b>Inlet size</b>	DN	25	32	40	50	65	80	100	125	150	Flanged EN 1092 PN40
<b>Outlet size</b>	DN	40	50	65	80	100	125	150	200	250	Flanged EN 1092 PN16

### Optional extras

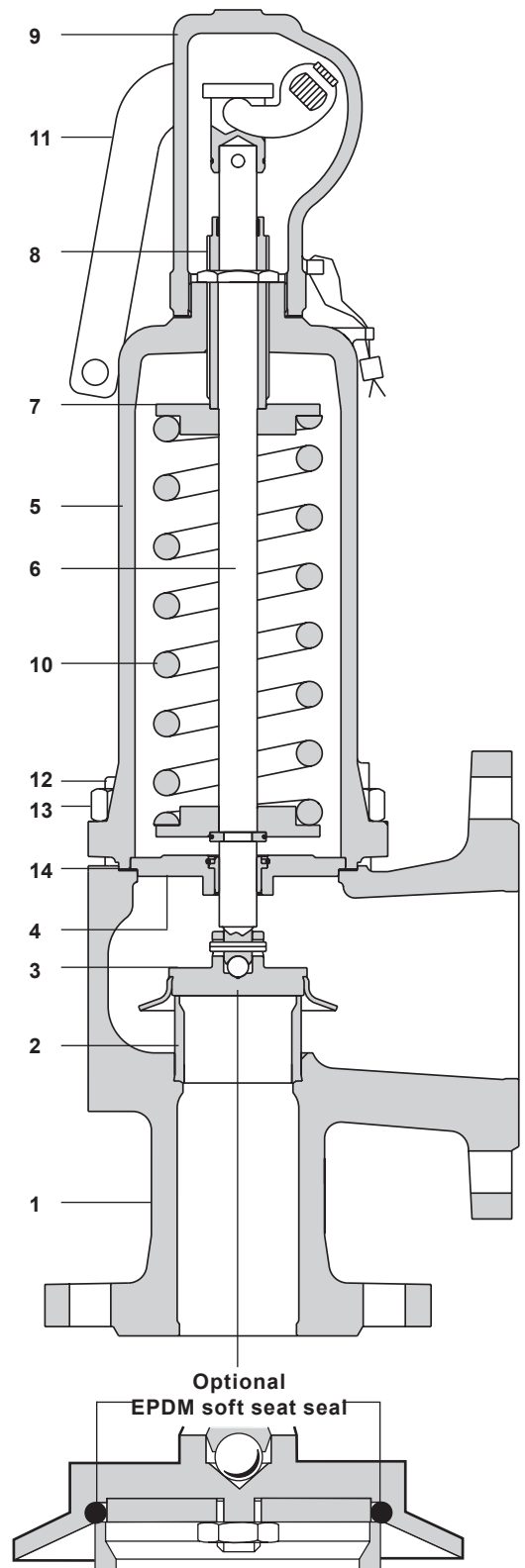
**Flanges:** ANSI B 16.5 flanges are available on request.

**Soft seals** are available (contact Spirax Sarco for pressure/temperature limitations).

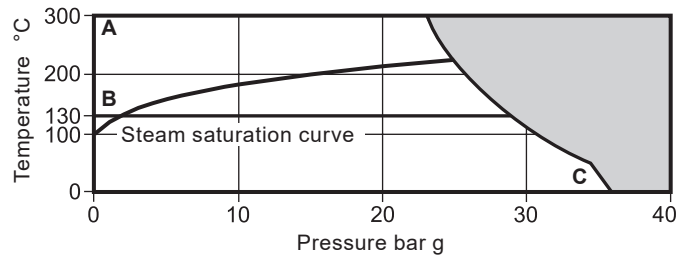
**Special springs** to extend the set pressure range on certain sizes can be provided.

## Materials

No.	Part	Material	
1	Body	Stainless steel	1.4408
2	Seat	Stainless steel	1.4404
	Disc	Stainless steel	1.4404
3	Disc with 'O' ring (when specified)	EPDM (FDA approved)	
4	Guide	Stainless steel	1.4404
5	Bonnet	Stainless steel	1.4408
6	Spindle	Stainless steel	1.4404
7	Spring plate	Stainless steel	1.4404
8	Adjustment screw	Stainless steel	1.4404
	with bush	PTFE	
9	Cap	Stainless steel	1.4404
10	Spring	Stainless steel	1.4310
11	Easing lever	Stainless steel	1.4408
12	Bolt	Stainless steel	1.4401
13	Nut	Stainless steel	1.4401
14	Body gasket	Laminated graphite	



## Pressure/temperature limits



The product **must not** be used in this region.

**A - B** Metal seat

**B - C** EPDM seat seal is limited to a maximum operating temperature of 130 °C.

Body design conditions			PN40
	DN25 to DN40	Maximum	40 bar g
		Minimum	0.1 bar g
	DN50	Maximum	33 bar g
		Minimum	0.1 bar g
Set pressure	DN65	Maximum	28 bar g
		Minimum	0.1 bar g
Please note: That higher set pressures are available with special springs. Consult Spirax Sarco.	DN80	Maximum	13.6 bar g
		Minimum	0.1 bar g
	DN100 and DN125	Maximum	15 bar g
		Minimum	0.1 bar g
	DN150	Maximum	7 bar g
		Minimum	0.1 bar g
Temperature	Metal seat	Maximum	+300 °C
		Minimum	-270 °C
	EPDM seat	Maximum	+130 °C
		Minimum	-45 °C
Performance data	Overpressure	Steam, gas, liquid	Maximum 10%
	Blowdown limits	Steam, gas, liquid	Maximum 10%
	Derated coefficient of discharge values	Steam, gas	0.70
		Liquid	0.45
Designed for a maximum inlet cold hydraulic test pressure of:			60 bar g

**Table 1 - SVL606 flow capacity for dry saturated steam in kilogrammes per hour (kg/h)**  
 (calculated at 10% overpressure in accordance with EN ISO 4126)

Valve size DN in/out	25/40	32/50	40/65	50/80	65/100	80/125	100/150	125/200	150/250	
Flow area	mm <sup>2</sup>	416	661	1 075	1 662	2 827	4 301	6 648	7 543	12 272
	in <sup>2</sup>	0.645	1.024	1.666	2.576	4.382	6.667	10.3	11.69	19.02
<b>Dry saturated steam, kg/h</b>										
Set pressure (bar g)										
0.2	151	240	390	604	1 027	1 562	2 415	2 740	4 457	
0.5	214	341	554	857	1 457	2 217	3 427	3 888	6 325	
1.0	319	507	825	1 275	2 169	3 300	5 100	5 787	9 415	
2.0	504	801	1 303	2 015	3 427	5 213	8 058	9 143	14 875	
3.0	678	1 077	1 751	2 707	4 605	7 006	10 829	12 297	19 991	
4.0	843	1 339	2 177	3 366	5 726	8 711	13 465	15 277	24 855	
5.0	1 007	1 599	2 601	4 022	6 840	10 407	16 086	18 252	29 694	
6.0	1 170	1 859	3 023	4 674	7 951	12 096	18 697	21 214	34 514	
7.0	1 333	2 118	3 444	5 325	9 058	13 781	21 300	24 168	39 320	
8.0	1 495	2 376	3 864	5 975	10 162	15 461	23 898	27 115		
9.0	1 658	2 634	4 284	6 623	11 265	17 138	26 491	30 057		
10.0	1 820	2 891	4 702	7 270	12 366	18 813	29 080	32 995		
12.0	2 143	3 406	5 539	8 563	14 565	22 160	43 252	38 863		
13.6	2 402	3 817	6 207	9 596	16 323	24 834	38 385	43 553		
15.0	1 628	4 176	6 792	10 501	17 861		42 003	47 657		
16.0	2 790	4 433	7 210	11 147	18 960					
18.0	3 114	4 947	8 046	12 440	21 159					
20.0	3 438	5 462	8 883	13 733	23 360					
22.0	3 762	5 978	9 722	15 030	25 565					

The product **must not** be used in this region.

**Table 2 - SVL606 flow capacity for air - normal m<sup>3</sup>/h at 0 °C and 1013 mbar**  
 (calculated in accordance with AD-MERKBLATT A2)

Valve size DN in/out	25/40	32/50	40/65	50/80	65/100	80/125	100/150	125/200	150/250	
Flow area	mm <sup>2</sup>	416	661	1 075	1 662	2 827	4 301	6 648	7 543	12 272
	in <sup>2</sup>	0.645	1.024	1.666	2.576	4.382	6.667	10.3	11.69	19.02
Set pressure (bar g)	Flow capacity for air m <sup>3</sup> /h									
0.2	162	258	420	649	1 105	1 680	2 597	2 947	4 794	
0.5	263	418	680	1 051	1 789	2 721	4 206	4 772	7 764	
1.0	388	617	1 004	1 552	2 641	4 017	6 209	7 045	11 461	
3.0	854	1 357	2 209	3 414	5 809	8 836	13 657	15 497	25 212	
5.0	1 289	2 050	3 337	5 157	8 774	13 346	20 629	23 407	38 082	
7.0	1 725	2 742	4 464	6 900	11 739	17 857	27 600	31 317	50 951	
10.0	2 379	3 781	6 155	9 514	16 187	24 622	38 057	43 183		
12.0	2 814	4 474	7 283	11 257	19 152	29 152	45 028	51 093		
13.6	3 163	5 028	8 185	12 651	21 524	32 747	50 617	57 431		
15.0	3 468	5 305	8 974	13 872	23 600		55 498	62 970		
16.0	3 686	5 859	9 538	14 743	25 082					
18.0	4 121	6 552	10 666	16 486	28 047					
20.0	4 557	7 245	11 793	18 228	31 012					
22.0	4 993	7 938	12 921	19 971	33 977					
26.0	5 864	9 323	15 176	23 457	39 908					
28.0	6 300	10 016	16 304	25 200	42 873					
30.0	6 736	10 708	17 431	26 942						
32.0	7 171	11 401	18 559	28 685						
33.0	7 389	11 747	19 123	29 565						
36.0	8 043	12 786	20 814							
40.0	8 914	14 172	23 069							

The product **must not** be used in this region.

**Table 3 - SVL606 flow capacity for water in kilogrammes per hour (kg/h) at 20 °C**  
 (calculated in accordance with AD-MERKBLATT A2 at 10% overpressure)

Valve size DN in/out	25/40	32/50	40/65	50/80	65/100	80/125	100/150	125/200	150/250	
Flow area	mm <sup>2</sup>	416	661	1 075	1 662	2 827	4 301	6 648	7 543	12 272
	in <sup>2</sup>	0.645	1.024	1.666	2.576	4.382	6.667	10.3	11.69	19.02
Set pressure (bar g)	Flow capacity for water kg/h									
0.2	5 210	8 280	13 500	20 800	15 500	53 000	85 300	94 600	154 000	
0.5	7 370	11 700	19 100	29 500	50 100	76 300	118 000	134 000	218 000	
1.0	9 970	15 900	25 800	39 900	67 900	103 000	160 000	181 000	295 000	
3.0	17 300	27 500	44 700	69 100	118 000	179 000	276 000	314 000	510 000	
5.0	22 300	35 500	57 700	89 200	152 000	231 000	357 000	405 000	659 000	
7.0	19 900	42 000	68 300	106 000	180 000	273 000	422 000	479 000	779 000	
10.0	31 500	50 100	81 600	126 000	215 000	326 000	505 000	573 000		
12.0	34 600	54 900	89 400	138 000	235 000	358 000	553 000	627 000		
13.6	36 700	58 300	94 800	147 000	249 000	379 000	586 000	665 000		
15.0	38 600	61 300	99 700	154 000	262 000		616 000	699 000		
16.0	39 900	63 400	103 000	160 000	272 000					
18.0	42 300	67 300	110 000	169 000	288 000					
20.0	44 600	70 900	115 000	178 000	304 000					
22.0	46 800	74 400	121 000	187 000	318 000					
26.0	50 900	80 900	132 000	203 000	346 000					
28.0	52 800	83 900	137 000	211 000	359 000					
30.0	54 600	86 800	141 000	219 000						
32.0	56 400	89 700	146 000	226 000						
33.0	57 300	91 100	148 000	229 000						
36.0	59 800	95 100	155 000							
40.0	63 100	100 000	163 000							

The product **must not** be used in this region.

## Dimensions/weights (approximate) in mm and kg

Valve size		A	B	C		Weight	
Inlet	Outlet	Centreline at inlet to outlet flange face	Centreline at outlet to inlet flange face	SVL606B	SVL606C		Additional height with bellows
DN25	DN40	100	105	337	339	39	9
DN32	DN50	110	115	430	437	42	12
DN40	DN65	115	140	496	503	38	16
DN50	DN80	120	150	553	560	46	22
DN65	DN100	140	170	651	699	70	32
DN80	DN125	160	195	753	801	59	56
DN100	DN150	180	220	835	883	56	75
DN125	DN200	200	250	865	913	56	85
DN150	DN250	225	285	1 020	1 020	58	131

## Installation

For full details see the Installation and Maintenance Instructions supplied with the product.

## SVL606 safety valve selection guide

Model type	SVL60	SVL60
Body material	6 = Stainless steel	6
Configuration	B = Closed bonnet/gas tight cap	B
	C = Closed bonnet/packed easing lever	
Seal material	S = Stainless steel	S
	E = EPDM	
Inlet connection	PN40 = Flanged	PN40

SVL606	-	B	-	S	-	PN40
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## How to order

**Example:** 1 off Spirax Sarco DN25 x 40 SVL606-B-S-PN40 safety valve with a set pressure of 15.5 bar g.

