

# **Pressure Reducing Valve Type 582**

# Compact, Easy to adjust, Flexible





#### **Benefits**

## Easy Installation:

- Compact design enables installation even when space is limited
- Radially dismountable
- Integrated assembling aid enables direct assembly of the valves to mounting sets
- Significantly shorter take-out length with union connections

## Easy Operation:

- No re-torquing needed anymore due to central housing nut
- Easily adjustable set pressure
- Constant and low vibrating control behavior
- Tightness resistant with temperature cycles
- Low-maintenance
- Pressure setting even during operation

#### Flexible:

- Manometer optional for neutral and aggressive media
- Various connection options due to the true union or spigot version.
- Low pressure spring set available
- Easy on spare parts due to modular design, one part might fit more than one valve

## **Market Segments**

- Water Treatment
- Chemical Process Industry
- Microelectronics
- Solar industry

## **Function**

The pressure reducing valve reduces the line pressure to a set value on the valve outlet. The outlet pressure is in no direct relation to the inlet pressure. Independent of raising or falling inlet pressure the outlet pressure stays largely constant.

## Flow Media

Neutral and aggressive media with low number of particles/ solids.

Depending on selected valve material mind the chemical resistance. → Please refer to Georg Fischer Piping System Chemical Resistance List

#### **Media Temperature**

See pressure-/ temperature diagram

## **Pressure Rating**

PN 10 @ +20°C (150 psi @ 68°F)

## Set-Range

Standard: 0.5- 9.0 bar (7 – 130 psi) Optional: 0.3 – 3 bar (4 – 44 psi)

#### **Hysteresis**

Difference between opening and closing pressure: Approx. 0.1 - 0.4 bar (1.5 - 5.8 psi)

## **Dimensions**

DN 10 - DN 50 (3/8" - 2")



## Wetted Parts (Body, Piston, Inner-housing)

- PVC-U / CPVC (Polyvinylchlorid)
- PP (Polypropylen)
- PVDF (Polyvinylidenfluorid)
- PTFE (Polytetrafluoraethylen)

## **Valve Housing**

PP-GF (orange)

## Diaphragm

• EPDM/PTFE

#### **Seals**

- EPDM
- FPM

#### **Connections**

- Body with cementing resp. welding spigots
- Body true union type connection to match all standard GF unions and inserts (similar to diaphragm valve)

## Available on request:

Various inserts from the GF range, e.g. transition to metal or PE.

#### Mounting

Threaded inserts available for safe mounting

## **Flow Direction**

Always according to arrow in body

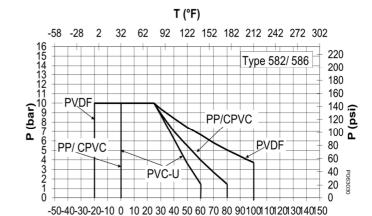
## **Valve Function and Design**

The opened valve is in balance between the inlet pressure P1 (primary side) and the lower working pressure P2 (secondary side).

If the working pressure goes above or below the set value, the diaphragm is lifted against the spring force or pressed down by the spring force. The valve starts closing or opening until the equilibrium condition is reached again, e.g. the working pressure remains largely constant independent of an increasing or decreasing inlet pressure (as long as the inlet pressure > working pressure).

## **Pressure-Temperature Diagram**

The following Pressure-Temperature Diagrams are based on a lifetime of 25 years with water or similar media.



T (°C)

**P** Permissible pressure in bar, psi **T** Temperature in °C, °F

## **Kv Values**

 $K_{V100}$  @ delta p = 1 bar  $C_{V100}$  @ delta p= 1 psi

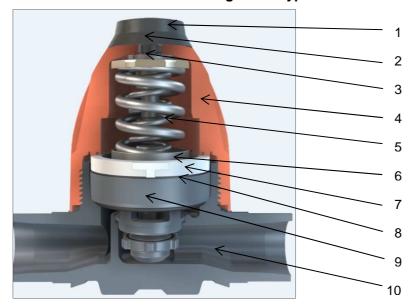
V 100 - 1 1									
	DN	inch	d	K <sub>V100</sub>					
	[mm]		[mm]	[L/min]	[L/h]	[gpm]			
	10	3/8	16	45	2'700	11.9			
	15	1/2	20	48	2'850	12.5			
	20	3/4	25	112	6'700	29.5			
	25	1	32	129	7'730	34.0			
	32	1 1/4	40	254	15'240	67.1			
	40	1 1/2	50	293	17'590	77.4			
	50	2	63	319	19'170	84.4			

## **Standards**

- Tightness according to ISO 9393
- Leak rate according to EN 12266

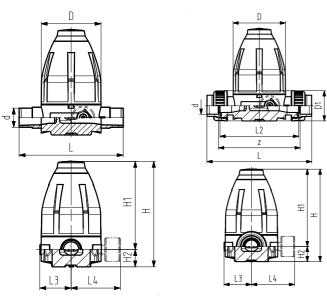


# **Sectional View Pressure Reducing Valve Type 582**



No.	Description
1	Protecting Cap
2	Lock-Nut
3	Spindle
4	Housing
5	Spring(s)
6	Spring Retainer
7	Retainer Ring
8	Diaphragm
9	Cartridge with Piston
10	Body

# Dimensions Type 582 with Unions, Cementing resp. Welding Sockets



S	d (mm)	DN (mm)	DN (inch)	D	Н	H1	H2
rials	16   20	10   15	3/8   ½	79	132	111	21
Mater	25   32	20   25	3/4   1	100	177	148	29
	40   50	32   40	1 ¼   1 ½	147	251	207	44
₹	63	50	2	147	251	207	44

if	d (mm)	DN (mm)	DN (inch)	L*	L*	L2	L3	L4	z	z
s ed				PVC/ PP	PVDF				PVC/ PP	PVDF
erial	16   20	10   15	3/8   ½	134	150	120	42	77	126	130
Mate	25   32	20   25	3/4   1	174	190	150	53	88	156	160
	40   50	32   40	1 1/4   1 1/2	224	240	205	76	111	211	215
All	63	50	2	244	260	205	76	111	211	215

<sup>\*</sup> L for Spigot Version only



## **Characteristic Curve Type 582**

The curves below are valid for the set range 0.5- 9.0 bar (7 - 130 psi) and show the secondary or outlet pressure P2 over the flow Q in I/h. Parameter is the set pressure pE at Q = 0 I/h. There curves are valid for water at +20 °C for a flow velocity of 2 m/s. Special version set range 0.3 – 3 bar (4 - 44 psi) available on request.

