

# Level sensor

## Stainless steel version

### Model RLT-1000, for industrial applications

WIKA data sheet LM 50.02

#### Applications

- Level measurement of liquids in machine building
- Control and monitoring tasks for hydraulic power packs, compressors and cooling systems.

#### Special features

- Media compatibility: Oil, water, diesel, refrigerants and other liquids
- Permissible medium temperature range: -30 ... +120 °C (-22 ... +248 °F)
- Output signal: Resistance in a 3-wire potentiometer circuit, current output 4 ... 20 mA
- Measuring principle: Reed-chain technology
- Accuracy, resolution: 12, 10, 6 or 3 mm



Fig. left: Mounting thread, angular connector  
Fig. right: Mounting thread, circular connector M12 x 1

#### Description

The model RLT-1000 level sensor has been developed for measuring the levels of liquids. The stainless steel used is suitable for a multitude of media, such as, for example, oil, water, diesel and refrigerants.

#### Measuring principle

A permanent magnet built into the float triggers, with its magnetic field, the resistance measuring chain built into the guide tube. The entire assembly corresponds to a 3-wire potentiometer circuit. The measured resistance signal is proportional to the level. The model RLT-1000 is optionally available with a 4 ... 20 mA analogue output.

## Specifications

Level sensor, model RLT-1000	
<b>Measuring principle</b>	Reed-chain technology with optional analogue amplifier
<b>Measuring range M</b>	The measuring range is determined from the selected guide tube length L and the position of the 100 % mark. For dimensions see drawing At the start/end of the guide tube, 45 mm (1.8 in) cannot be used as measuring range.
<b>Guide tube length L</b>	150 ... 1,500 mm (6 ... 59 in), greater lengths on request
<b>Output signal</b>	<ul style="list-style-type: none"> <li>■ Variable resistance The overall resistance of the reed chain is approx. 1 ... 10 kΩ, depending on the measuring range Max. voltage &lt; AC/DC 40 V</li> <li>■ Current output, 4 ... 20 mA, 2-wire Power supply: DC 12 ... 32 V Load in Ω: ≤ (power supply - 12 V) / 0.02 A</li> </ul>
<b>Accuracy, resolution</b>	<ul style="list-style-type: none"> <li>■ 12 mm <sup>2)</sup></li> <li>■ 10 mm <sup>3)</sup></li> <li>■ 6 mm <sup>2)</sup></li> <li>■ 3 mm <sup>2)</sup></li> </ul>
<b>Mounting position</b>	Vertical ±30°
<b>Process connection</b>	<ul style="list-style-type: none"> <li>■ G 1, installation from outside</li> <li>■ G 1 ½, installation from outside</li> <li>■ G 2, installation from outside</li> <li>■ Flange DN 50, form B per DIN 2527/EN 1092, PN 16, installation from outside</li> <li>■ G ¾, installation from inside <sup>1)</sup></li> <li>■ G ½, installation from inside <sup>1)</sup></li> <li>■ G ¼, installation from inside <sup>1)</sup></li> </ul>
<b>Material</b>	<ul style="list-style-type: none"> <li>■ Wetted</li> <li>■ Non-wetted</li> </ul>
	Process connection, guide tube: Stainless steel 1.4571 (316Ti)      Float: See table on page 3 Case: Stainless steel 1.4571 (316Ti)    Electrical connection: See table below
<b>Permissible temperatures</b>	
<ul style="list-style-type: none"> <li>■ Medium</li> <li>■ Ambient</li> <li>■ Storage</li> </ul>	-30 ... +80 °C (-22 ... +176 °F), option: -30 ... +120 °C (-22 ... +248 °F) <sup>4)</sup> -30 ... +80 °C (-22 ... +176 °F) -30 ... +80 °C (-22 ... +176 °F)

Electrical connections <sup>5)</sup>	Ingress protection <sup>6)</sup>	Material	Cable length
<b>Angular connector DIN 175301-803 A</b>	IP65	PA	-
<b>Circular connector M12 x 1 (4-pin)</b>	IP65	TPU, brass	-
<b>Cable outlet</b>	IP67	PVC	■ 2 m (6.5 ft)
<b>Cable outlet</b>	IP67	PUR	■ 5 m (16.4 ft)
<b>Cable outlet</b>	IP67	Silicone	other lengths on request
<b>Connection housing "standard"</b> Dimensions: 75 x 80 x 57 mm	IP66	Aluminium, glands from polyamide, brass, stainless steel	-
<b>Connection housing „compact“</b> Dimensions: 58 x 64 x 36 mm	IP66		

1) Only with cable outlets

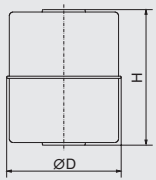
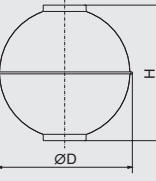
2) Not with float diameter 30 mm

3) Only with float diameter 30 mm

4) Not with cable material: PVC, PUR; float outer diameter Ø D = 30 mm; not with connection housing 58 x 64 x 36 mm

5) Cable outlets not available with current output 4 ... 20 mA

6) The stated ingress protection (per IEC/EN 60529) only applies when plugged in using mating connectors that have the appropriate ingress protection.


Float	Form	Outer diameter Ø D	Height H	Operating pressure	Medium temperature	Density	Material
	Cylinder <sup>1)</sup>	44 mm	52 mm	≤ 16 bar (≤ 232 psi)	≤ 120 °C (≤ 248 °F)	≥ 750 kg/m <sup>3</sup>	1.4571 (316Ti)
	Cylinder <sup>2)</sup>	30 mm	36 mm	≤ 10 bar (≤ 145 psi)	≤ 80 °C (≤ 176 °F)	≥ 850 kg/m <sup>3</sup>	1.4571 (316Ti)
	Cylinder	25 mm	20 mm	≤ 16 bar (≤ 232 psi)	≤ 80 °C (≤ 176 °F)	≥ 750 kg/m <sup>3</sup>	Buna / NBR
	Sphere <sup>3)</sup>	52 mm	52 mm	≤ 40 bar (≤ 580 psi)	≤ 120 °C (≤ 248 °F)	≥ 750 kg/m <sup>3</sup>	1.4571 (316Ti)


1) Not with process connection G 1


2) Only with guide tube length ≤ 1,000 mm (39.4 in)


3) Not with process connection G 1, G 1 ½

### Connection diagram

Angular connector DIN 175301-803 A				
	Variable resistance		Current output, 4 ... 20 mA, 2-wire	
	Overall resistance	Pin 2 / 3	U <sub>+</sub>	Pin 1
	100 ... 0 %	Pin 1 / 3	U <sub>-</sub>	Pin 2
	0 ... 100 %	Pin 1 / 2		

Circular connector M12 x 1 (4-pin)				
	Variable resistance		Current output, 4 ... 20 mA, 2-wire	
	Overall resistance	Pin 3 / 4	U <sub>+</sub>	Pin 1
	100 ... 0 %	Pin 1 / 3	U <sub>-</sub>	Pin 4
	0 ... 100 %	Pin 1 / 4		

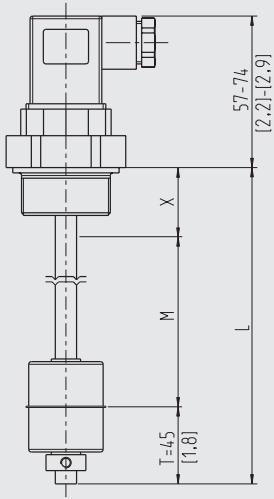
Cable outlet		
	Variable resistance	
	Overall resistance	green / white
	100 ... 0 %	white / brown
	0 ... 100 %	brown / green

Aluminium case				
	Variable resistance		Current output, 4 ... 20 mA, 2-wire	
	Overall resistance	Terminal W1 / W3	U <sub>+</sub>	Terminal U <sub>+</sub>
	100 ... 0 %	Terminal W1 / W2	U <sub>-</sub>	Terminal U <sub>-</sub>
	0 ... 100 %	Terminal W2 / W3		

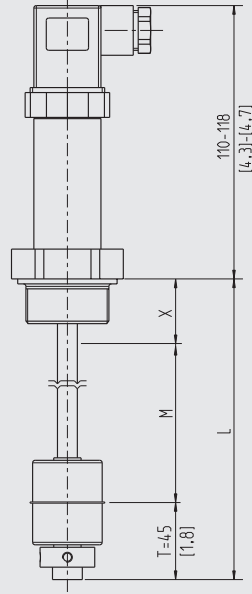
Electrical safety	
Reverse polarity protection	U <sub>+</sub> vs. U <sub>-</sub>
Insulation voltage	DC 1,500 V
Overvoltage protection	DC 40 V

## Dimensions in mm (in)

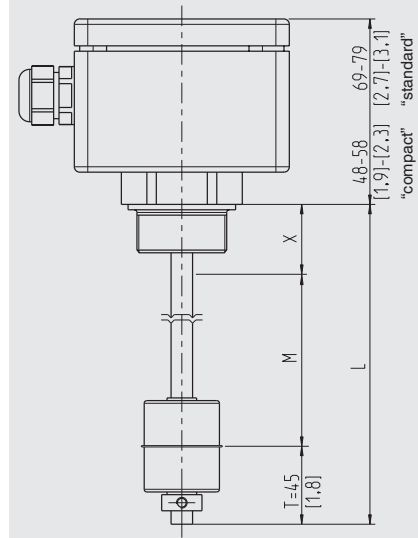
with angular connector form A  
Resistance signal



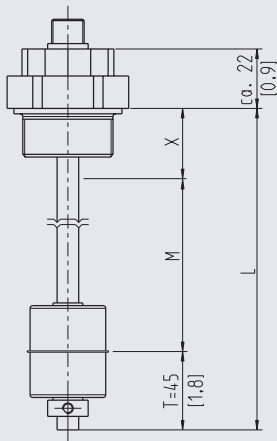
with angular connector form A  
Current output 4 ... 20 mA



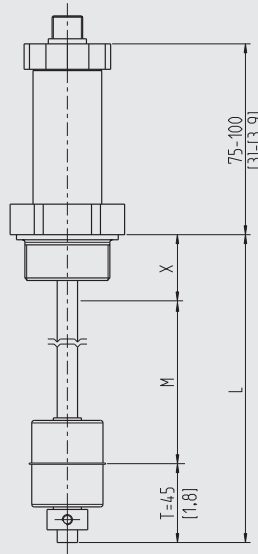
with connection housing



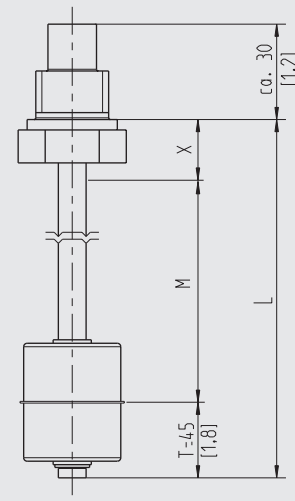
with M12 x 1 circular connector  
Resistance signal



with M12 x 1 circular connector  
Current output 4 ... 20 mA



with cable outlet  
Resistance signal



### Legend

- L Guide tube length
- M Measuring range
- X Distance sealing face to 100 % mark

### Float stop at guide tube end

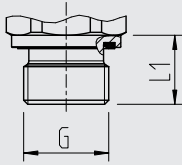
- Adjusting collar, for medium temperature  $\leq 80\text{ }^{\circ}\text{C}$  ( $\leq 176\text{ }^{\circ}\text{F}$ )
- Pipe clamp, for medium temperature  $> 80\text{ }^{\circ}\text{C}$  ( $> 176\text{ }^{\circ}\text{F}$ )

Angled version (on request)

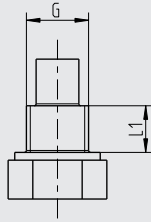


## Process connection

Installation from outside



Installation from inside

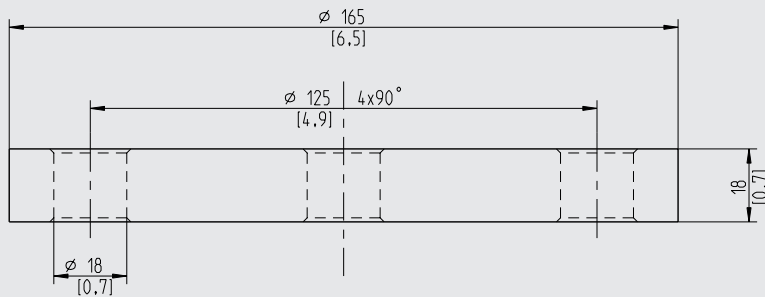


G	L <sub>1</sub>
G 1	16 mm (0.63 in)
G 1 ½	18 mm (0.71 in)
G 2	20 mm (0.79 in)

G	L <sub>1</sub>
G ¼ B	12 mm (0.47 in)
G ⅜ B	12 mm (0.47 in)
G ½ B	14 mm (0.55 in)

### Flange

DN 50, form B per EN 1092-1 (DIN 2527), PN 16




## Accessories

### Circular connector M12 x 1 with moulded cable

	Description	Temperature range	Cable diameter	Cable length	Order no.
	Straight version, cut to length, 4-pin, PUR cable, UL listed, IP67	-20 ... +80 °C (-4 ... 176 °F)	4.5 mm (0.18 in)	2 m (6.6 ft)	14086880
				5 m (16.4 ft)	14086883
				10 m (32.8 ft)	14086884
	Angled version, cut to length, 4-pin, PUR cable, UL listed, IP67	-20 ... +80 °C (-4 ... 176 °F)	4.5 mm (0.18 in)	2 m (6.6 ft)	14086889
				5 m (16.4 ft)	14086891
				10 m (32.8 ft)	14086892

## Approvals

Logo	Description	Country
	<b>EU declaration of conformity</b> <ul style="list-style-type: none"><li>■ EMC directive EN 61326 emission (group 1, class B) and interference immunity (industrial application)</li><li>■ RoHS directive</li></ul>	European Union

Approvals and certificates, see website

## Ordering information

Model / Output signal / Electrical connection / Process connection / Guide tube length L / 100 % mark (optional) / Accuracy, resolution / Medium temperature

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